

GTAW Torches

5-PW_PWT_Catalog-A5-EN_US_Q1

44,0350,4409 TTB 220P G ML /70°/L65

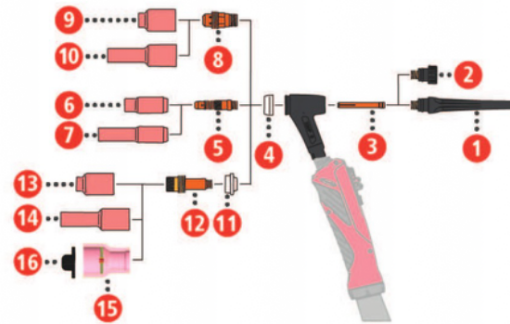
Used with these machines:
iWave 230i Air-cooled
Ignis 180 TIG
TransSteel 2200, 2700, 3000, 3500

DUTY CYCLE (104°F)

100%	60%	35%
130A	170A	220A

* indicates thread type

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,1057	Clamping sleeve MS 1,0/ø6,35x52
	42,0001,1058	Clamping sleeve MS 1,6/ø6,35x52
	42,0001,0682	Clamping sleeve MS 2,0/ø6,35x52
	42,0001,1071	Clamping sleeve MS 2,4/ø6,35x52
	42,0001,1127	Clamping sleeve MS 3,2/ø6,35x52
	42,0001,1128	Clamping sleeve MS 4,0/ø6,35x51,5
4	42,0100,0408	Head shield standard ø22/ø15x10
5	42,0001,3032	Clamping sleeve case 1,0/ø11,1x46,8
	42,0001,3033	Clamping sleeve case 1,6/ø11,1x46,8
	42,0001,3034	Clamping sleeve case 2,4/ø11,1x46,8
	42,0001,3035	Clamping sleeve case 3,2/ø11,1x46,8
	42,0001,3036	Clamping sleeve case 4,0/ø11,1x46,8
6*	42,0300,2276	Gas nozzle ceramic ø6,5/ø18x47
	42,0300,2277	Gas nozzle ceramic ø8/ø18x47
	42,0300,2278	Gas nozzle ceramic ø9,5/ø18x47
	42,0300,2279	Gas nozzle ceramic ø11/ø18x47
	42,0300,2280	Gas nozzle ceramic ø12,5/ø18x47
	42,0300,2281	Gas nozzle ceramic ø16/ø20,5x47
	42,0300,2282	Gas nozzle ceramic ø19,5/ø23,5x50
7	42,0300,2283	Gas nozzle ceramic ø8/ø18x76
	42,0300,2284	Gas nozzle ceramic ø9,5/ø18x76
	42,0300,2285	Gas nozzle ceramic ø11/ø18x76
8	42,0001,2862	Clamping sleeve case 2,4/ø19x33
	42,0001,2863	Clamping sleeve case 3,2/ø19x33
	42,0001,2864	Clamping sleeve case 4,0/ø19x33
9*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42



#	Part No.	Description
10*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
11	42,0100,0401	Insulating ring ø23/ø12,3x13,6
12	44,0350,1595	Gas lens 1,0/ø19x50
	44,0350,1362	Gas lens 1,6/ø19x50
	44,0350,1363	Gas lens 2,4/ø19x50
	44,0350,1364	Gas lens 3,2/ø19x50
	44,0350,1365	Gas lens 4,0/ø19x50
13*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42
14*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
15	44,0350,1685	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1686	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1687	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1508	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1688	Gas Nozzle Set ceramic champagne ø3.2
	44,0350,1689	Gas Nozzle Set ceramic champagne ø4.0
16	44,1100,0149	Positioning pin ø23,5 12,5mm

44,0350,5461 TTB 220P G ML /70°/L50

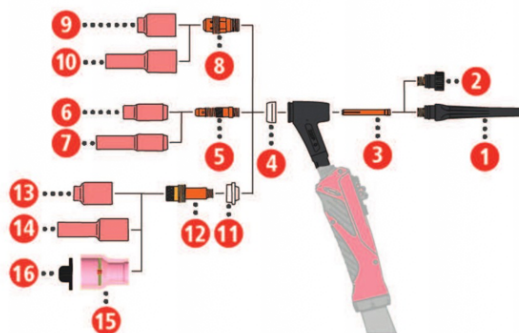
GTAW Torches

For use with these machines:
Artis 210

	DUTY CYCLE (104°F)		
	100%	60%	35%
AC	100A	130A	180A
DC	130A	170A	220A

* indicates thread type

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,1057	Clamping sleeve MS 1,0/ø6,35x52
	42,0001,1058	Clamping sleeve MS 1,6/ø6,35x52
	42,0001,0682	Clamping sleeve MS 2,0/ø6,35x52
	42,0001,1071	Clamping sleeve MS 2,4/ø6,35x52
	42,0001,1127	Clamping sleeve MS 3,2/ø6,35x52
	42,0001,1128	Clamping sleeve MS 4,0/ø6,35x51,5
4	42,0100,0408	Head shield standard ø22/ø15x10
5	42,0001,3032	Clamping sleeve case 1,0/ø11,1x46,8
	42,0001,3033	Clamping sleeve case 1,6/ø11,1x46,8
	42,0001,3034	Clamping sleeve case 2,4/ø11,1x46,8
	42,0001,3035	Clamping sleeve case 3,2/ø11,1x46,8
	42,0001,3036	Clamping sleeve case 4,0/ø11,1x46,8
6*	42,0300,2276	Gas nozzle ceramic ø6,5/ø18x47
	42,0300,2277	Gas nozzle ceramic ø8/ø18x47
	42,0300,2278	Gas nozzle ceramic ø9,5/ø18x47
	42,0300,2279	Gas nozzle ceramic ø11/ø18x47
	42,0300,2280	Gas nozzle ceramic ø12,5/ø18x47
	42,0300,2281	Gas nozzle ceramic ø16/ø20,5x47
	42,0300,2282	Gas nozzle ceramic ø19,5/ø23,5x50
7	42,0300,2283	Gas nozzle ceramic ø8/ø18x76
	42,0300,2284	Gas nozzle ceramic ø9,5/ø18x76
	42,0300,2285	Gas nozzle ceramic ø11/ø18x76
8	42,0001,2862	Clamping sleeve case 2,4/ø19x33
	42,0001,2863	Clamping sleeve case 3,2/ø19x33
	42,0001,2864	Clamping sleeve case 4,0/ø19x33
9*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42



#	Part No.	Description
10*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
11	42,0100,0401	Insulating ring ø23/ø12,3x13,6
12	44,0350,1595	Gas lens 1,0/ø19x50
	44,0350,1362	Gas lens 1,6/ø19x50
	44,0350,1363	Gas lens 2,4/ø19x50
	44,0350,1364	Gas lens 3,2/ø19x50
	44,0350,1365	Gas lens 4,0/ø19x50
13*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42
14*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
15	44,0350,1685	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1686	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1687	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1508	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1688	Gas Nozzle Set ceramic champagne ø3.2
	44,0350,1689	Gas Nozzle Set ceramic champagne ø4.0
16	44,1100,0149	Positioning pin ø23,5 12,5mm

GTAW Torches

44,0350,4409 TTB 220P G ML /70°/L65

Used with these machines:

iWave 230i Air-cooled

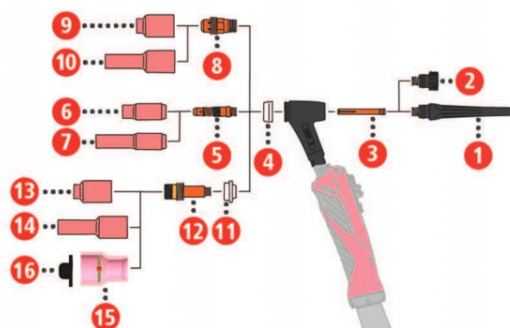
Ignis 180 TIG

TransSteel 2200, 2700, 3000, 3500

DUTY CYCLE (104°F)		
100%	60%	35%
130A	170A	220A

* indicates thread type

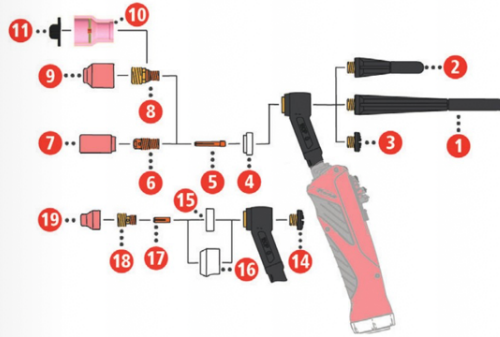
#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,1057	Clamping sleeve MS 1,0/ø6,35x52
	42,0001,1058	Clamping sleeve MS 1,6/ø6,35x52
	42,0001,0682	Clamping sleeve MS 2,0/ø6,35x52
	42,0001,1071	Clamping sleeve MS 2,4/ø6,35x52
	42,0001,1127	Clamping sleeve MS 3,2/ø6,35x52
	42,0001,1128	Clamping sleeve MS 4,0/ø6,35x51,5
4	42,0100,0408	Head shield standard ø22/ø15x10
5	42,0001,3032	Clamping sleeve case 1,0/ø11,1x46,8
	42,0001,3033	Clamping sleeve case 1,6/ø11,1x46,8
	42,0001,3034	Clamping sleeve case 2,4/ø11,1x46,8
	42,0001,3035	Clamping sleeve case 3,2/ø11,1x46,8
	42,0001,3036	Clamping sleeve case 4,0/ø11,1x46,8
6*	42,0300,2276	Gas nozzle ceramic ø6,5/ø18x47
	42,0300,2277	Gas nozzle ceramic ø8/ø18x47
	42,0300,2278	Gas nozzle ceramic ø9,5/ø18x47
	42,0300,2279	Gas nozzle ceramic ø11/ø18x47
	42,0300,2280	Gas nozzle ceramic ø12,5/ø18x47
	42,0300,2281	Gas nozzle ceramic ø16/ø20,5x47
	42,0300,2282	Gas nozzle ceramic ø19,5/ø23,5x50
7	42,0300,2283	Gas nozzle ceramic ø8/ø18x76
	42,0300,2284	Gas nozzle ceramic ø9,5/ø18x76
	42,0300,2285	Gas nozzle ceramic ø11/ø18x76
8	42,0001,2862	Clamping sleeve case 2,4/ø19x33
	42,0001,2863	Clamping sleeve case 3,2/ø19x33
	42,0001,2864	Clamping sleeve case 4,0/ø19x33
9*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42



#	Part No.	Description
10*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
11	42,0100,0401	Insulating ring ø23/ø12,3x13,6
12	44,0350,1595	Gas lens 1,0/ø19x50
	44,0350,1362	Gas lens 1,6/ø19x50
	44,0350,1363	Gas lens 2,4/ø19x50
	44,0350,1364	Gas lens 3,2/ø19x50
	44,0350,1365	Gas lens 4,0/ø19x50
13*	42,0300,2009	Gas nozzle ceramic ø6,5/ø24,5x42
	42,0300,2010	Gas nozzle ceramic ø8/ø24,5x42
	42,0300,2011	Gas nozzle ceramic ø9,5/ø24,5x42
	42,0300,2012	Gas nozzle ceramic ø11/ø24,5x42
	42,0300,2013	Gas nozzle ceramic ø12,5/ø24,5x42
	42,0300,2304	Gas nozzle ceramic ø19/ø24,5x42
14*	42,0300,2273	Gas nozzle ceramic ø8/ø24x76
	42,0300,2826	Gas nozzle ceramic ø9,5/ø24x59
	42,0300,2274	Gas nozzle ceramic ø9,5/ø24x76
	42,0300,2275	Gas nozzle ceramic ø11/ø24x76
15	44,0350,1685	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1686	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1687	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1508	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1688	Gas Nozzle Set ceramic champagne ø3.2
	44,0350,1689	Gas Nozzle Set ceramic champagne ø4.0
16	44,1100,0149	Positioning pin ø23,5 12,5mm

44,0350,4412 TTB 300P W ML/70°/L65

GTAW Torches



Used with these machines:
iWave 230i Water-cooled

DUTY CYCLE (104°F)

100%	60%
230A / 190A	300A/ 250A

* indicates thread type

#	Part No.	Description
1	44,0350,1495	Torch cap, long
2	44,0350,1496	Torch cap, medium
3	44,0350,1761	Torch cap, short
4	42,0100,0391	Head shield standard ø20/ø10,1x7
5	42,0001,3000	Clamping sleeve 1,0/ø4,5x25
	42,0001,2571	Clamping sleeve 1,6/ø4,5x25
	42,0001,2572	Clamping sleeve 2,4/ø4,5x25
	42,0001,2573	Clamping sleeve 3,2/ø4,5x24,3
6	42,0001,2827	Clamping sleeve case 1,0/ø9,5x20,6
	42,0001,0260	Clamping sleeve case 1,6/ø9,5x20,6
	42,0001,0261	Clamping sleeve case 2,4/ø9,5x20,6
	42,0001,0262	Clamping sleeve case 3,2/ø9,5x20,6
7*	42,0300,0105	Gas nozzle ceramic ø6,3/ø14,2x29,5
	42,0300,0106	Gas nozzle ceramic ø8,0/ø14,2x29,5
	42,0300,0107	Gas nozzle ceramic ø9,5/ø14,2x29,5
	42,0300,0108	Gas nozzle ceramic ø11,2/ø16,2x29,5
	42,0300,0109	Gas nozzle ceramic ø12,7/ø17,6x29,5
	42,0300,0110	Gas nozzles ceramic ø16/ø21x30
8	42,0001,1343	Gas lens 1,0/ø14x22,5
	42,0001,1344	Gas lens 1,6/ø14x22,5
	42,0001,1345	Gas lens 2,4/ø14x22,5
	42,0001,1346	Gas lens 3,2/ø14x22,5
9	42,0300,0982	Gas nozzle ceramic ø6,3/ø20x25,5
	42,0300,0983	Gas nozzle ceramic ø8/ø20x25,5
	42,0300,0984	Gas nozzle ceramic ø9,5/ø20x25,5
	42,0300,2007	Gas nozzle ceramic ø11,2/ø20x25,5
	42,0300,2008	Gas nozzle ceramic ø12,5/ø19x25,5
10	44,0350,1681	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1682	Gas Nozzle Set ceramic champagne ø1.6

#	Part No.	Description
	44,0350,1683	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1690	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1684	Gas Nozzle Set ceramic champagne ø3.2
	42,1600,0050	Gas Nozzle ceramic champagne ø25/ø19x29
11	42,1100,0141	Positioning pin ø19
14	44,0350,1497	Torch cap short
15	42,0100,0387	Head shield short ø12/ø20x6
16	42,0100,0388	Head shield short ø10,1/ø23x16
17	42,0001,3002	Clamping sleeve 1,0/ø3,2x14
	42,0001,3003	Clamping sleeve 1,6/ø3,2x14
	42,0001,3004	Clamping sleeve 2,4/ø4x13,5
18	44,0350,1489	Gas lens 1,0/ø11,5x15
	44,0350,1490	Gas lens 1,6/ø11,5x15
	44,0350,1491	Gas lens 2,4/ø11,5x15
19*	42,0300,2244	Gas nozzle ceramic ø6,5/ø16x16
	42,0300,2245	Gas nozzle ceramic ø8/ø16x16
	42,0300,2246	Gas nozzle ceramic ø9,5/ø16x16

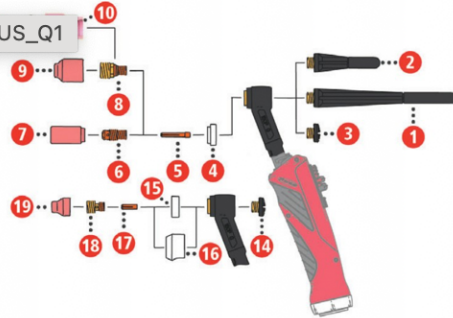
GTAW Torches

44,0350,4407 TTB 160P G ML/70°/L65

For use with these machines:

AccuPocket TIG 2025-PW_PWT_Catalog-A5-EN_US_Q1

DUTY CYCLE (104°F)		
100%	60%	35%
90A	120A	160A



* indicates thread type ‡ indicates screwable style

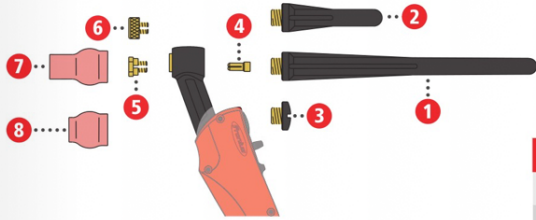
#	Part No.	Description
1	44,0350,1495	Torch cap long L=153
2	44,0350,1496	Torch cap medium L=64
3	44,0350,1761	Torch cap short L=11
4	42,0100,0391	Head shield standard ø20/ø10,1x7
5	42,0001,1129	Clamping sleeve MS 1,0/ø4,5x25
	42,0001,1130	Clamping sleeve MS 1,6/ø4,5x25
	42,0001,1131	Clamping sleeve MS 2,0/ø4,5x25
	42,0001,1132	Clamping sleeve MS 2,4/ø4,5x25
	42,0001,1133	Clamping sleeve MS 3,2/ø4,5x24,3
6	42,0001,2827	Clamping sleeve case 1,0/ø9,5x20,6
	42,0001,0260	Clamping sleeve case 1,6/ø9,5x20,6
	42,0001,0261	Clamping sleeve case 2,4/ø9,5x20,6
	42,0001,0262	Clamping sleeve case 3,2/ø9,5x20,6
7*	42,0300,0105	Gas nozzle ceramic ø6,3/ø14,2x29,5
	42,0300,0106	Gas nozzle ceramic ø8,0/ø14,2x29,5
	42,0300,0107	Gas nozzle ceramic ø9,5/ø14,2x29,5
	42,0300,0108	Gas nozzle ceramic ø11,2/ø16,2x29,5
	42,0300,0109	Gas nozzle ceramic ø12,7/ø17,6x29,5
	42,0300,0110	Gas nozzle ceramic ø16/ø21x30
7‡	42,1600,0035	Gas nozzle ceramic ø4,0/ø14x48
	42,1600,0036	Gas nozzle ceramic ø6,5/ø14x48
	42,1600,0037	Gas nozzle ceramic ø8,0/ø14x48
	42,1600,0038	Gas nozzle ceramic ø9,5/ø14x48
	42,1600,0039	Gas nozzle ceramic ø4,0/ø14x63
	42,1600,0040	Gas nozzle ceramic ø6,5/ø14x63
	42,1600,0041	Gas nozzle ceramic ø8,0/ø14x63
	42,1600,0033	Gas nozzle ceramic ø6,5/ø14x89
8	42,0001,1343	Gas lens 1,0/ø14x22,5
	42,0001,1344	Gas lens 1,6/ø14x22,5
	42,0001,1345	Gas lens 2,4/ø14x22,5
	42,0001,1346	Gas lens 3,2/ø14x22,5

#	Part No.	Description
9*	42,0300,0982	Gas nozzle ceramic ø6,3/ø20x25,5
	42,0300,0983	Gas nozzle ceramic ø8/ø20x25,5
	42,0300,0984	Gas nozzle ceramic ø9,5/ø20x25,5
	42,0300,2007	Gas nozzle ceramic ø11,2/ø20x25,5
	42,0300,2008	Gas nozzle ceramic ø12,5/ø19x25,5
10	44,0350,1681	Gas Nozzle Set ceramic champagne ø1.0
	44,0350,1682	Gas Nozzle Set ceramic champagne ø1.6
	44,0350,1683	Gas Nozzle Set ceramic champagne ø2.0
	44,0350,1690	Gas Nozzle Set ceramic champagne ø2.4
	44,0350,1684	Gas Nozzle Set ceramic champagne ø3.2
	42,1600,0050	Gas Nozzle ceramic champagne ø25/ø19x29
11	42,1100,0141	Positioning pin ø19
14	44,0350,1497	Torch cap short L=11
15	42,0100,0387	Head shield short ø12/ø20x6
16	42,0100,0388	Head shield short ø10,1/ø23x16
17	42,0001,3002	Clamping sleeve 1,0/ø3,2x14
	42,0001,3003	Clamping sleeve 1,6/ø3,2x14
	42,0001,3004	Clamping sleeve 2,4/ø4x13,5
18	44,0350,1489	Gas lens 1,0/ø11,5x15
	44,0350,1490	Gas lens 1,6/ø11,5x15
	44,0350,1491	Gas lens 2,4/ø11,5x15
19*	42,0300,2244	Gas nozzle ceramic ø6,5/ø16x16
	42,0300,2245	Gas nozzle ceramic ø8/ø16x16
	42,0300,2246	Gas nozzle ceramic ø9,5/ø16x16

4,035,862,635 TTG 1600A S/B 13' (4M), 45°

GTAW Torches

For use with these machines:
AccuPocket Stick



DUTY CYCLE (104°F)

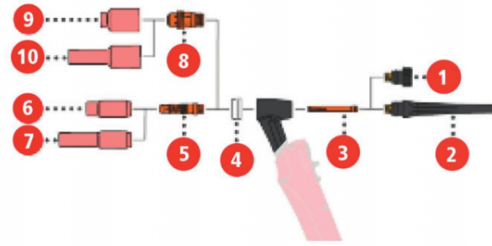
100%	60%	35%	15%
60A	80A	110A	160A

#	Part No.	Description
1	44,0350,0336	Torch cap, long
2	44,0350,0337	Torch cap, medium
3	44,0350,0338	Torch cap, short
4	42,0001,1148	Clamping sleeve, .040 (1.0)
	42,0001,1149	Clamping sleeve, 1/16 (1.6)
	42,0001,1150	Clamping sleeve, 3/32 (2.4)
	42,0001,1151	Clamping sleeve, 1/8 (3.2)
5	42,0001,0692	Clamping nut, .040 (1.0)
	42,0001,0693	Clamping nut, 1/16 (1.6)
	42,0001,0694	Clamping nut, 3/32 (2.4)
	42,0001,0695	Clamping nut, 1/8 (3.2)
	42,0001,1671	Clamping nut, 5/32 (4.0)
6	44,0350,1500	Gas lens, .040 (1.0)
	44,0350,1501	Gas lens, 1/16 (1.6)
	44,0350,1460	Gas lens, 3/32 (2.4)
	44,0350,1461	Gas lens, 1/8 (3.2)
7	42,0300,0820	Gas nozzle, size 4 (6.4mm), 8x33
	42,0300,0821	Gas nozzle, size 5 (8 mm), 8x33
	42,0300,0822	Gas nozzle, size 6 (9.5mm), 8x33
	42,0800,0823	Gas nozzle, size 7 (11.1mm), 8x33
8	42,0300,0816	Gas nozzle, size 4 (6.4mm), 8x22
	42,0300,0817	Gas nozzle, size 5 (8mm), 8x22
	42,0300,0818	Gas nozzle, size 6 (9.5mm), 8x22
	42,0300,0819	Gas nozzle, size 7 (11.1mm), 8x22

GTAW Torches

4,035,864,630 TTG 2200P S/B 13' (4M)

For use with these machines:
Ignis 180XT (Stick only)



DUTY CYCLE (104°F)

100%	60%	35%	15%
90A	110A	150A	220A

#	Part No.	Description
1	44,0350,1597	Torch cap, long
2	44,0350,1596	Torch cap, short
3	42,0001,0284	Clamping sleeve, .040 (1.0)
	42,0001,0285	Clamping sleeve, 1/16 (1.6)
	42,0001,0286	Clamping sleeve, 3/32 (2.4)
	42,0001,0287	Clamping sleeve, 1/18 (3.2)
	42,0001,2577	Clamping sleeve, 5/32 (4.0)
4	42,0100,0408	Head shield, standard
5	42,0001,3032	Clamping nut, .040 (1.0)
	42,0001,3033	Clamping nut, 1/16 (1.6)
	42,0001,3034	Clamping nut, 3/32 (2.4)
	42,0001,3035	Clamping nut, 1/18 (3.2)
	42,0001,3036	Clamping nut, 5/32 (4.0)
6	42,0300,2276	Gas nozzle, #4 (6.4mm), 18x47
	42,0300,2277	Gas nozzle, #5 (8 mm), 18x47
	42,0300,2278	Gas nozzle, #6 (9.5mm), 18x47
	42,0300,2279	Gas nozzle, #7 (11.1mm), 18x47
	42,0300,2280	Gas nozzle, #8 (12.5mm), 18x47
	42,0300,2281	Gas nozzle, #10 (16mm), 18x47
	42,0300,2282	Gas nozzle, #12 (19mm), 23.5x50
7	42,0300,2283	Gas nozzle, #5 (8mm), 18x76
	42,0300,2284	Gas nozzle, #6 (9.5mm), 18x76
	42,0300,2285	Gas nozzle, #7 (11mm), 18x76
8	42,0001,2862	Clamping nut, 3/36 (2.4)
	42,0001,2863	Clamping nut, 1/18 (3.2)
	42,0001,2864	Clamping nut, 5/32 (4.0)
9	42,0300,2009	Gas nozzle, #4 (6.4mm), 24.5x42
	42,0300,2010	Gas nozzle, #4 (6.4mm), 24.5x42
	42,0300,2011	Gas nozzle, #5 (8mm), 24.5x42
	42,0300,2012	Gas nozzle, #6 (9.5mm), 24.5x42
	42,0300,2013	Gas nozzle, #8 (12.5mm), 24.5x42
	42,0300,2304	Gas nozzle, #12 (19mm), 24.5x42

#	Part No.	Description
10	42,0300,2273	Gas nozzle, #5 (8mm), 24x76
	42,0300,2274	Gas nozzle, #6 (9.5mm), 24 x 76
	42,0300,2275	Gas nozzle, #7 (11.1mm), 24x76